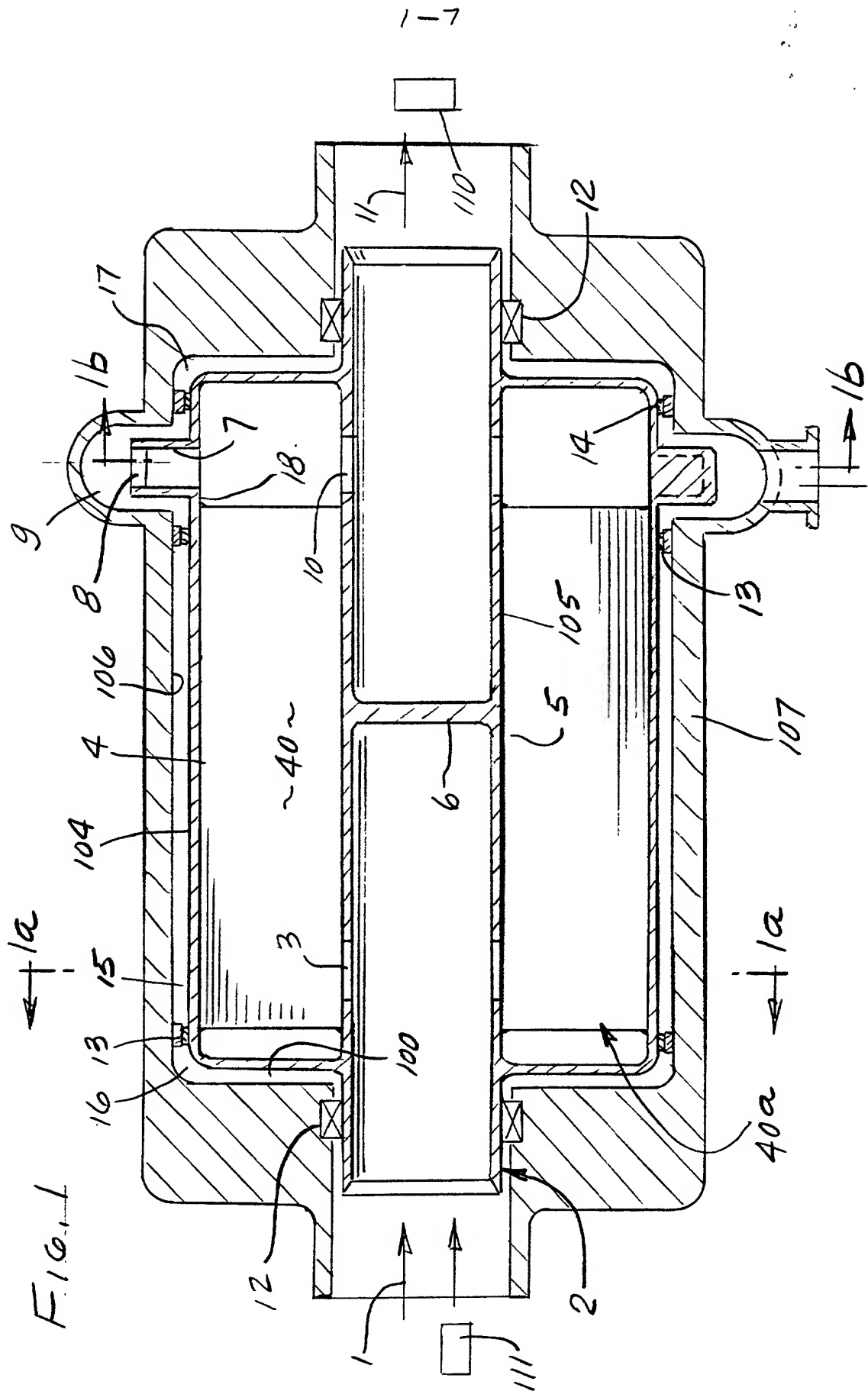


FIG. 1



2-7

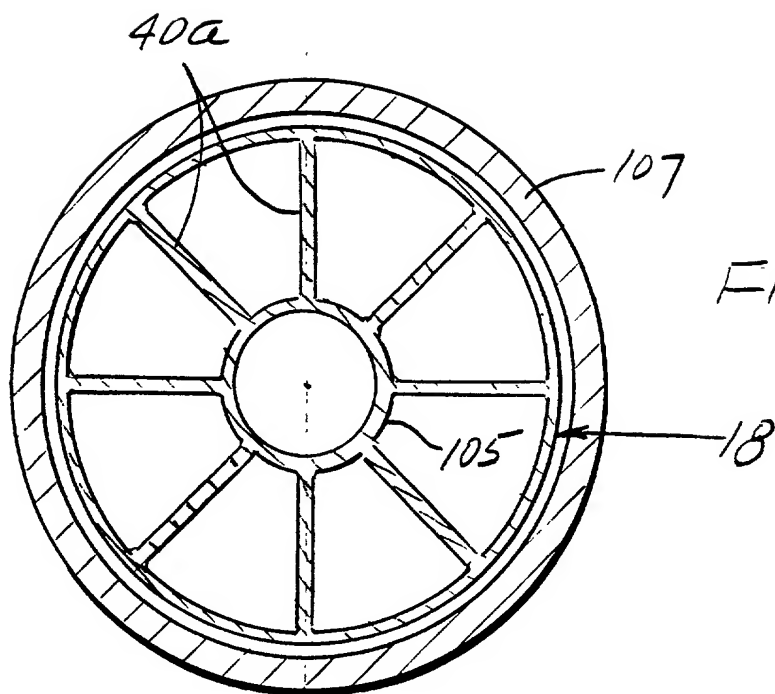


FIG. 1a.

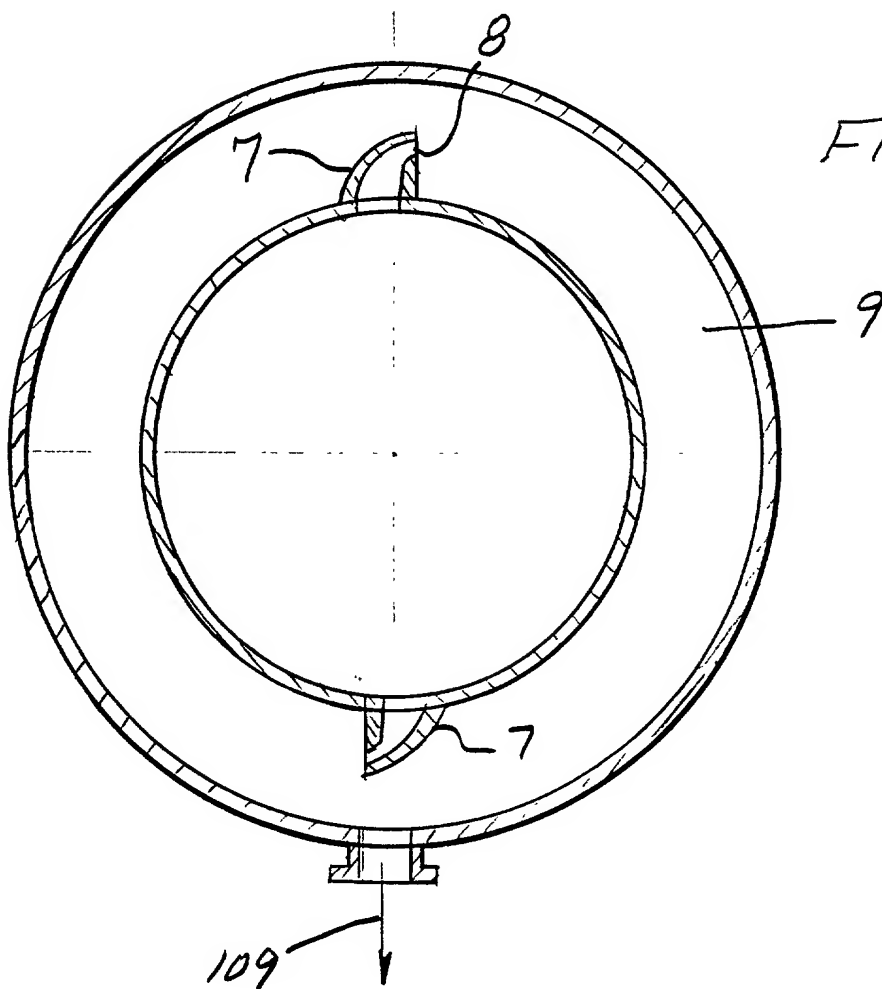


FIG. 1b.

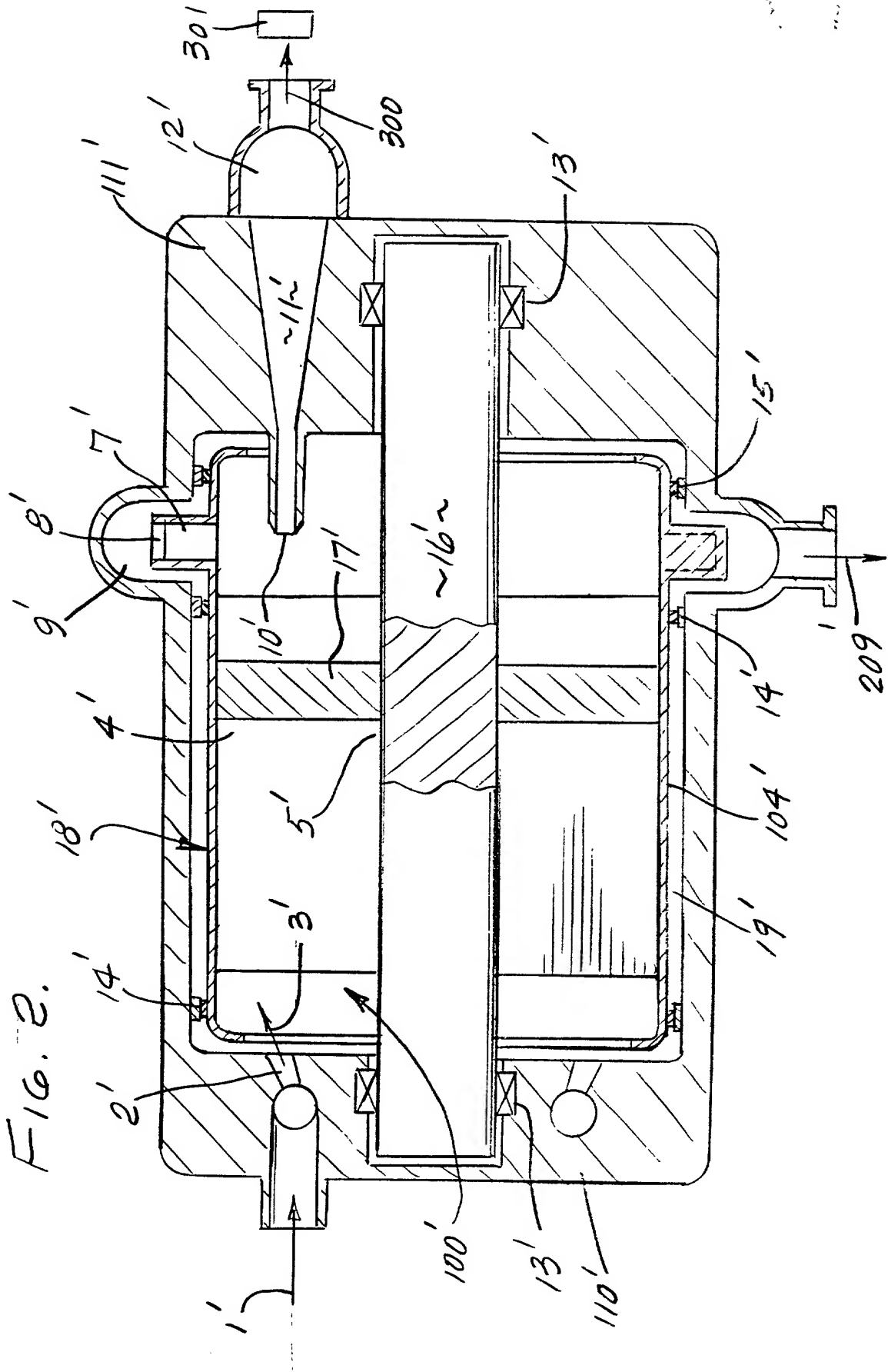
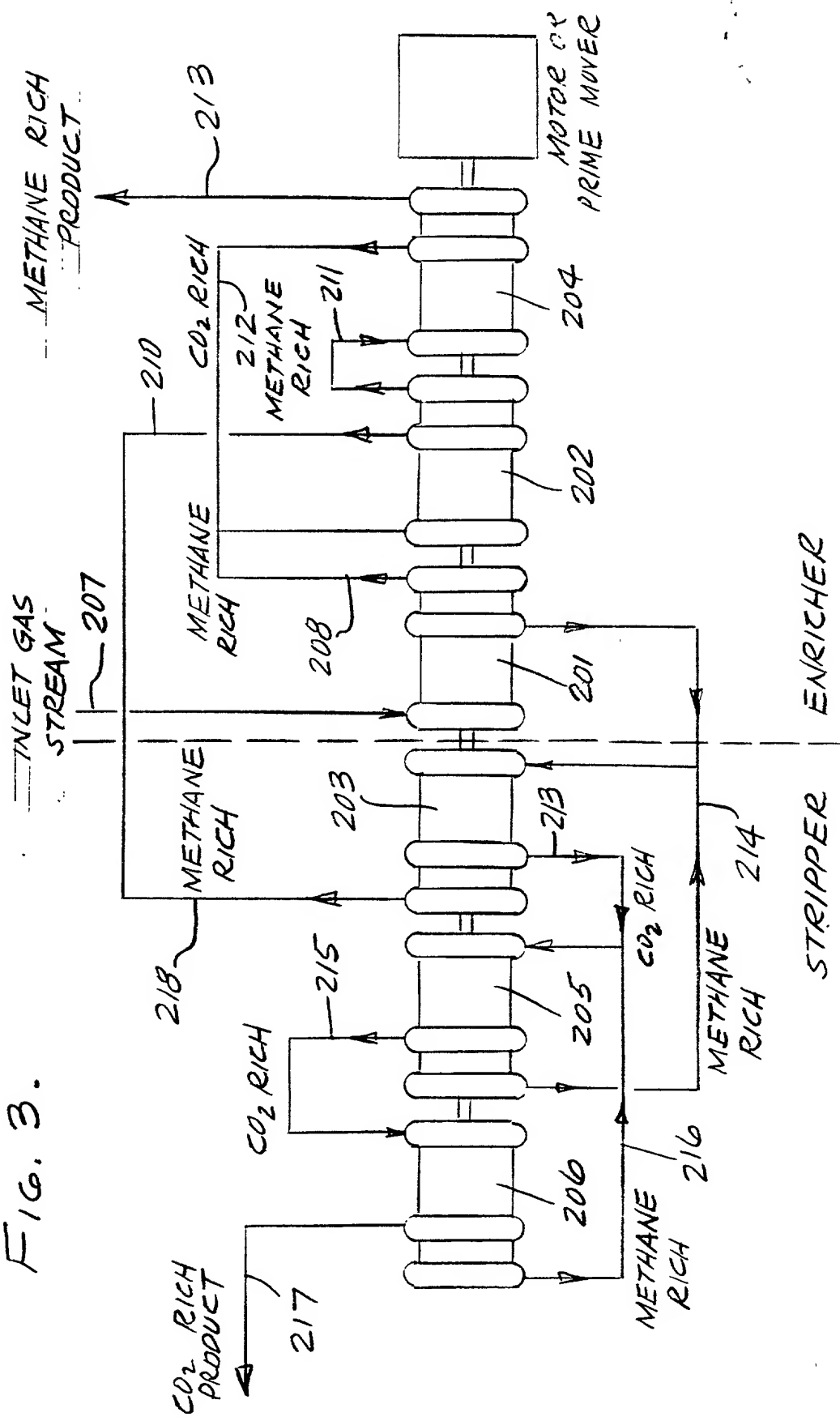


FIG. 3.



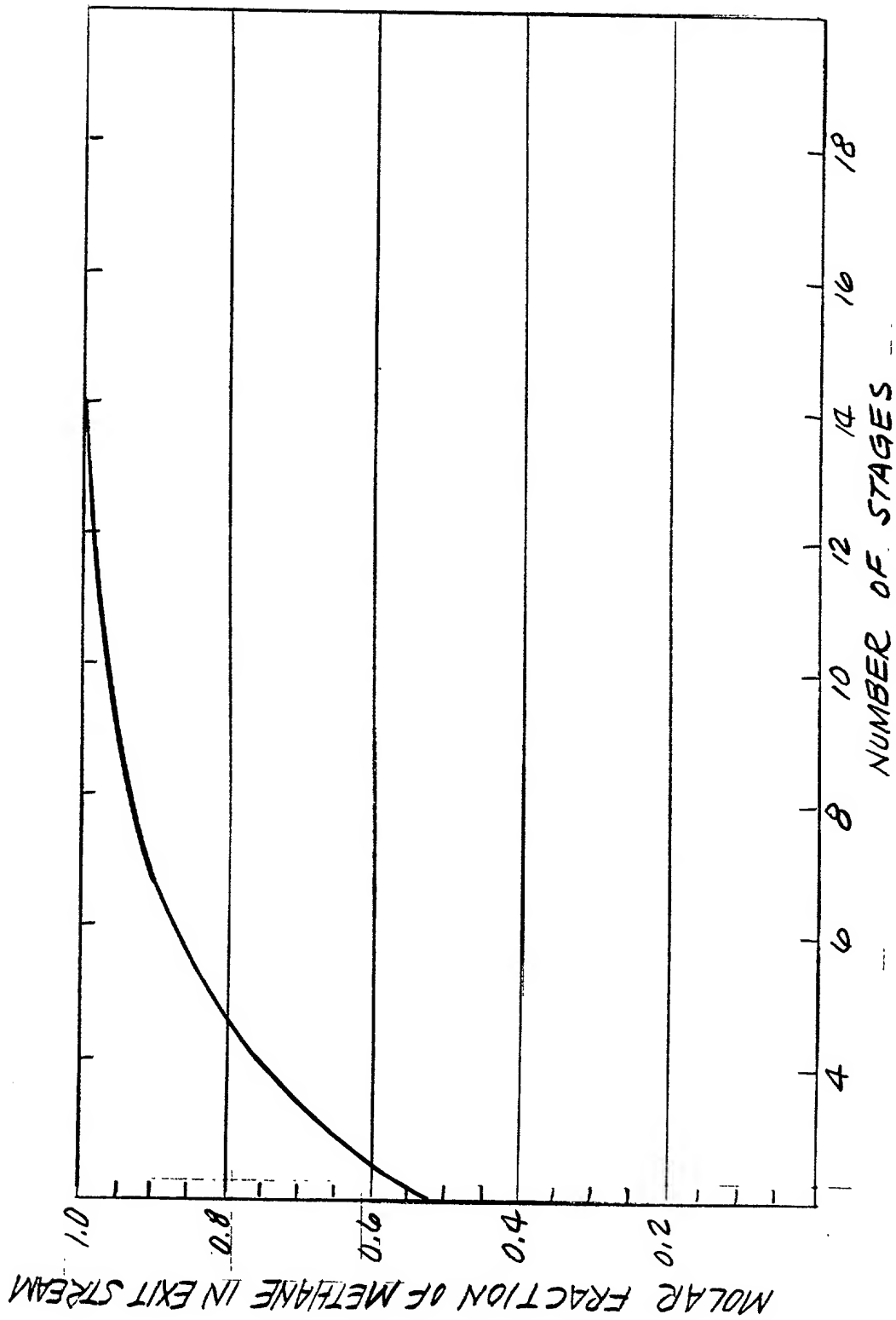


FIG. 4. FINAL CONCENTRATION OF METHANE VS. NUMBER OF CASCADE STAGES FOR AN INITIAL METHANE CONCENTRATION OF 0.3



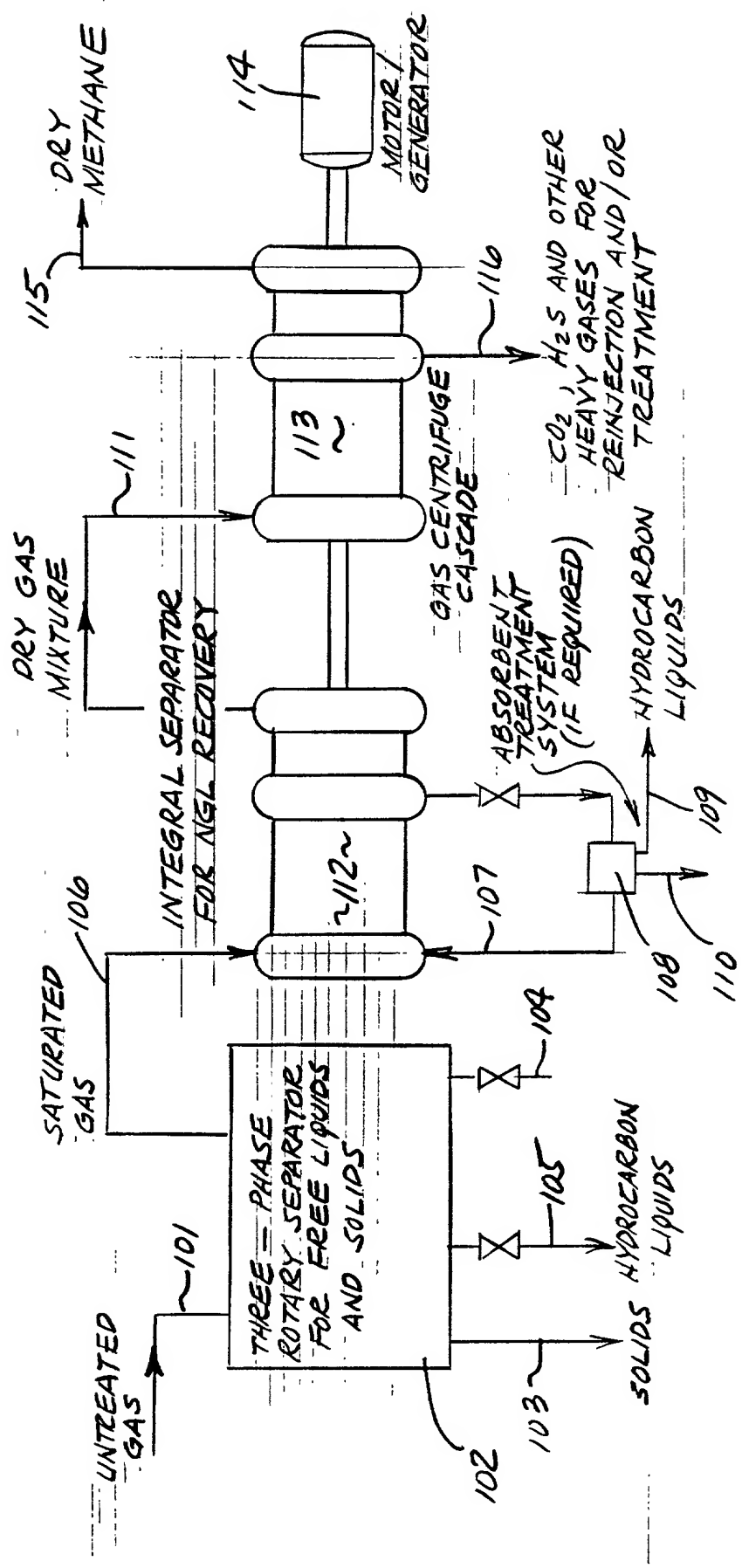


FIG. 6.
CENTRIFUGAL GAS PROCESSING SYSTEM